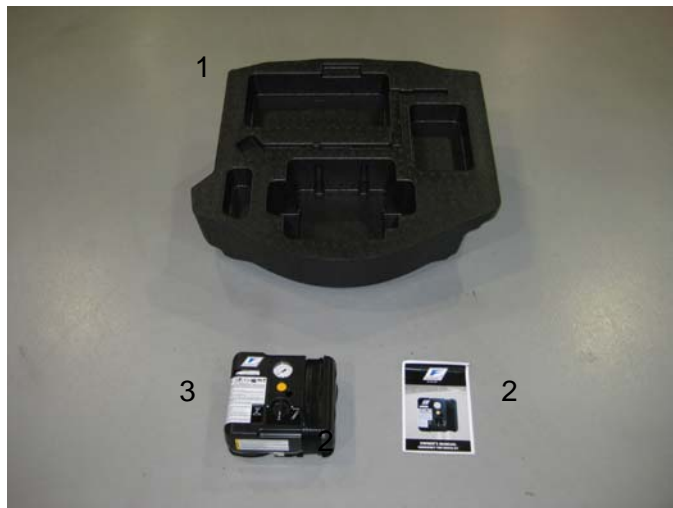


**Part Number: PTR55-00103**

**Kit Contents:**

Item #	Quantity Req'd.	Description
1	1	PTR55-00103 Spare Tire Replacement Kit
2	1	OTRS Owners Manual
3	1	PTR53-00100 OTRS Kit (On Board Tire Compressor) No Case
4	3	OE Vehicle Owners Manual Stickers (Not Shown)



**PPO Code**

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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None Required	
<b>Special Tools</b>	<b>Notes</b>
None Required	
<b>Installation Tools</b>	<b>Notes</b>
None Required	
<b>Special Chemicals</b>	<b>Notes</b>
None Required	

**General Applicability**

2007 - Lexus IS 350
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**Recommended Sequence of Application**

1	
2	
3	

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

### **1. First Main Step.**

- (a) Open Trunk
- (b) Remove Lexus Monogrammed Trunk Carpet and save for re-installation later.
- (c) Spare Tire Wheel Well will be exposed.



### **2. Second Main Step**

- (a) Remove Styrofoam Spare Tire Cover from Wheel Well. Remove Jack Handle from Styrofoam, Tool Kit from Wheel Well, and save for re-installation later.
- (b) Unscrew and Remove Spare Tire Hold Down Bolt, Remove Spare Tire from Trunk. Properly Discard the Spare Tire and Bolt as it will not be reused (See Step 4d). The Jack remains secured in place.



### **3. Third Main Step**

- (a) Remove 2 Black Rubber Spare Tire Cushions and the Black Styrofoam Block from the Spare Tire Wheel Well. The Rubber Cushions are secured by double sided tape so pull Hard. Properly discard the cushions and Styrofoam as they will not be reused.



Spare Tire Replacement Kit



**4. Fourth Main Step**

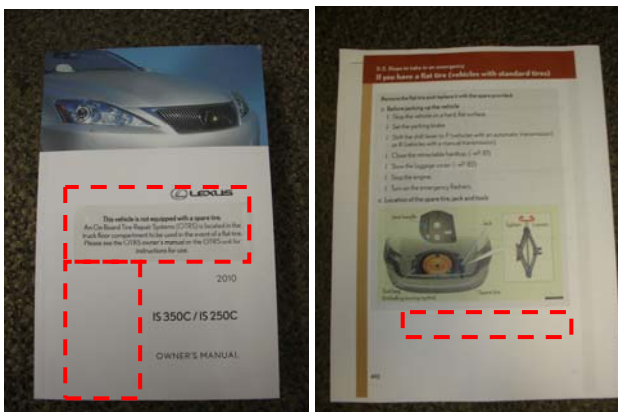
- (a) Install Spare Tire Replacement Kit into the Spare Tire Wheel Well. It should drop into place.
- (b) Reinstall the Jack Handle and Tool Kit into the Tray as shown.
- (c) Break Down (Disassemble) Spare Tire removed from Step 2b. Properly dispose of and/or recycle wheel components.

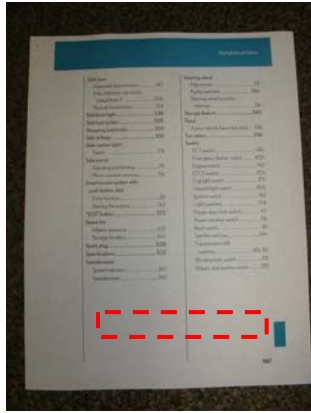
**5. Fifth Main Step**

- (a) Remove OTRS Kit and Owners Manual from F-Sport Packaging if provided. Properly discard the Bag and packing as they will not be reused.
- (b) Install OTRS Kit (Kit Item #1 PTR53-00100 without bag) into the Tray as shown (Between plastic retainers).
- (c) Install Spare Tire Compartment Floor Cover on top of the Tray.
- (d) Reinstall Lexus Monogrammed Trunk Carpet.
- (e) Close Trunk

**6. Sixth Main Step**

- (a) Place OTRS Owners Manual in the Glove Box.
- (b) Retrieve Lexus Vehicle Owners Manual and apply 1 OTRS sticker onto the Front Cover. If another sticker already exists on the Front Cover, you may use an alternate position on the Front Cover.
- (c) 1 OTRS sticker onto page 492, and 1 OTRS sticker onto page 571 (Kit Item #5 ).
- (d) The Front Cover sticker should read “This vehicle is not equipped with a spare tire”....  
Page 492 & 571 sticker should read “This vehicle is not equipped with a spare tire”....
- (e) Close Door and Secure Vehicle.
- (f) Stick on door jam label on top of spare tire





inflation specification

(g) Installation Complete.

**CHECK FOR:**

Accessory Function Checks

- OTRS is secured in place by the strap
- Tire Compartment Floor Cover Sits flush with trunk surface
- Lexus Trunk Carpet clean and in place
- OTRS Owners Manual placed in vehicle Glove Box.  
OTRS stickers applied onto the OE Owners Manual  
Front Cover and Pages 492 & 587.

**LOOK FOR:**

Vehicle Function Checks

- Trunk opens and closes properly
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